



# Quality Control Testing of Leukocyte Reduced Blood Components

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# Regulation

21 CFR 211.160(b) Laboratory Controls states:

“Laboratory controls shall include the establishment of scientifically sound and appropriate specifications, standards, sampling plans, and test procedures designed to assure that components, drug product containers, closures, in-process materials, labeling, and drug products conform to appropriate standards of identity, strength, quality, and purity.”

# Recommendation

Memoranda “Recommendations and Licensure Requirements for Leukocyte-Reduced Blood Products, May 29, 1996” recommends QC testing:

- Be performed using a sampling plan that includes 1% of monthly production; 4 per month for establishments producing < 400 units per month.

# Acceptance Criteria

- Whole Blood/Red Blood Cells: residual WBC count of  $< 5.0 \times 10^6$ ; 85% retention of original product
- Platelets (from Whole Blood):  $< 8.3 \times 10^5$  per container; 85% retention of unpooled product
- Platelets, Pheresis:  $< 5.0 \times 10^6$  per container (device clearance by collection)
  - If by filtration, 85% retention of original product

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- Labeling of components as Leukocytes  
Reduced based on above criteria

# The Question has been asked.....

Should FDA continue with the same monthly testing paradigm to monitor for non-conformance?

We believe it is appropriate to consider other scientifically and statistically sound QC plans. One example is the use of scan statistics.

# Non-conformance

- Nonconformance rates are generally expected to be low
  - Est.  $<10^{-2}$  for manual/procedure
  - Est.  $<10^{-3}$  for automated procedure
  - Failures may be clustered
- Power to detect non-conformance will probably be low for small sample sizes
- Some biologic variables (usually donor-related) cannot be controlled by current technology (e.g. HgbS-related failure)

# Scan Statistics

One statistical method under consideration is the use of scan statistics. Scan statistics:

- Assess events that cluster in time and space (or are non-random)
- Use a rolling window of test results for non-conformance assessment



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Calculate the number of test failures required to trigger investigation of an unacceptable level of non-conformance by considering:

- an estimated non-conformance rate (0.1% for automated methods)
- $\geq 80\%$  power to detect a failure rate of 5%
- an acceptable FP rate ( $< 5\%$ )
- total % of collections to be tested (10%)

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QC monitoring will be assessed on a rolling basis

- **All** failures should be evaluated and corrected for attributable causes
- Non-process control failures **are not counted**

## Example

Let's say that 24,000 Platelets, Pheresis are collected per year at your blood center.

- Test ~2,400 per year
- Random selection from total collections
- For this example, calculations use a “window” of 120 tests
  - 3 failures in the 120 test “window” would trigger an investigation of an unacceptable level of non-conformance
  - The false positive rate would be 4%

## How Does This Work?

- For this example, let's say you perform 10 tests on any given day
- Start the rolling sample window of 120 tests.
  - As long as you have  $< 3$  failures, the level of non-conformance for the process is considered to be acceptable.
  - After 120 tests are complete, the window “rolls” forward and the next 120 tests now include the testing of the samples from days 2-12, and a new set of 10 samples; those tested on the 13<sup>th</sup> day.

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## First 120

Test day	1	2	3	4	5	6
Tests (cum)	10	20	30	40	50	60
Failures	0	0	0	1	0	0

Test day	7	8	9	10	11	12	
Tests (cum)	70	80	90	100	110	120	✓
Failures	0	0	1	0	0	0	

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## Second 120

Test day	2	3	4	5	6	7
Tests (cum)	10	20	30	40	50	60
Failures	0	0	1	0	0	0

Test day	8	9	10	11	12	13	
Tests (cum)	70	80	90	100	110	120	<b>X</b>
Failures	0	1	0	0	0	1	

## *continued*

- In the event of QC failure (trigger reached) a complete failure investigation should be initiated
- Corrective action and follow-up should be performed:
  - If resolved, QC should be re-initiated
    - The count of tests restarts at 0 (or day 1)
  - If not resolved, revalidation performed as appropriate

# Examples of Sample Size

N	Window	Trigger	FP%	Power %
400	60	2	2	82
600	“	“	3	“
1200	120	3	0.7	95
2400	“	“	1.4	“
3600	“	“	2	“
4800	“	“	3	“



# References

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